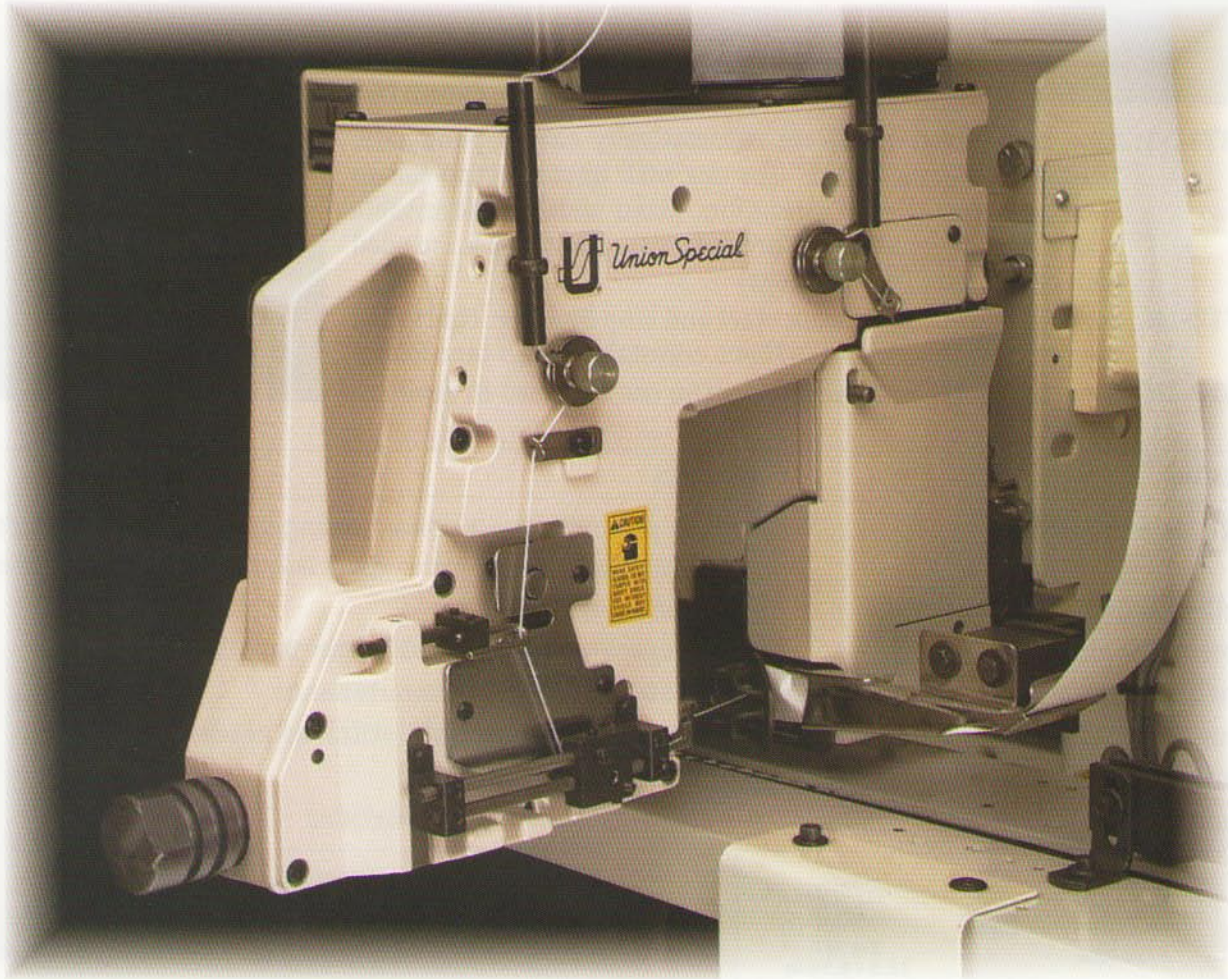


THE BETTER CHOICE IN BAG CLOSING

# THE BC100 SERIES

FOR HIGH SPEED & HIGH PERFORMANCE



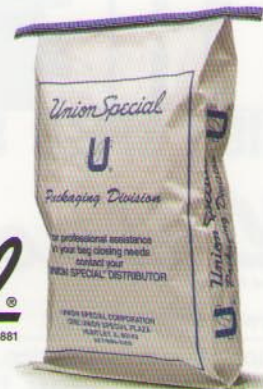
from the trusted name in  
bag machines



Finest Quality

*Union Special*

The trusted name in bag machines since 1861



# UNION SPECIAL® HAS THE BETTER CHOICE FOR YOUR BAG CLOSING OPERATIONS—



## For plain and fold-over closures



**BC111P11-1:** Pneumatic "jump-out" knives automatically cut thread chain at end of sewing cycle. For use with photoelectric cell to start and stop closing operation. (Photocell is included with column or sold separately.)

**BC111P12-1:** Same as BC111P11, except start and stop by feeler controlled proximity switch. -1A for 220V, -1B for 110V, -1M for 24V DC.

**BC111P01-1:** Features built-in, continuous-running thread chain cutting knives. Thread chain pusher kit is optional.







## For sew-thru tape closures

**BC111T11-1:** Tape and thread chain are automatically cut by pneumatic "Fast Action Tape Cutter." For use with photoelectric cell to start and stop closing operation. Fixed width or adjustable folders, tape reel assembly are optional. (Photocell is included with column or sold separately.)

**BC111T12-1M:** Same as BC111T-11; except start and stop by feeler controlled proximity switch. With 50-70mm adjustable width tape folder.

**BC111TA12-1M:** Same as T12-1M, except no folder (for use with feed-in devices).



Features	Benefits
<ul style="list-style-type: none"> <li>● Fast — 2750 SPM</li> <li>● Self-oiling lubrication system</li> <li>● Low noise and vibration</li> <li>● Shell design casting</li> <li>● Thread control</li> <li>● Variable pitch pulley/handwheel</li> <li>● Compatible</li> </ul>	<ul style="list-style-type: none"> <li>● High production—a linear sewing speed up to 114 ft./min. (34m/min.) depending on stitch length, operation, and material</li> <li>● Simplified maintenance</li> <li>● Less operator fatigue and longer part life</li> <li>● Easy adjustments and maintenance</li> <li>● Easily set a loose or tight stitch as needed</li> <li>● Quick speed adjustments</li> <li>● Works with existing installations</li> </ul>
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  <p>2750 RPM</p> </div> <div style="text-align: center;">  <p>2</p> </div> <div style="text-align: center;">  <p>2-4 SPI 12.5 - 6.5mm</p> </div> </div>	<p style="text-align: center;"><b>Options</b></p> <ul style="list-style-type: none"> <li>● Columns ● Infeed Devices ● Folders ● Bag Conveyers</li> <li>● Pusher Device ● Tape Reel Assemblies ● Thread Break Detectors</li> </ul>

# THE BC100 SERIES

## HIGH SPEED & HIGH PERFORMANCE BAG CLOSING MACHINES



[www.unionspecial.com](http://www.unionspecial.com)

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